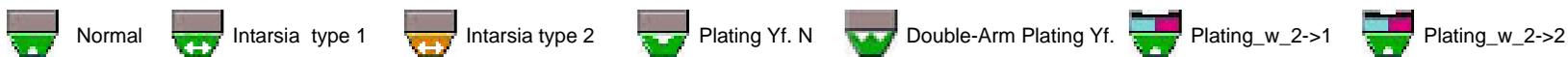


Pattern No.: 1110143 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				5				5A, GRAPE 1x Nm 1,2 Ulisse Border thread 100% WV Sesia	<	Friction <
				4						
				3				3A, RED 3x Nm 6,2 Airsilver 67% VI, 33% WV Igea	<<<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

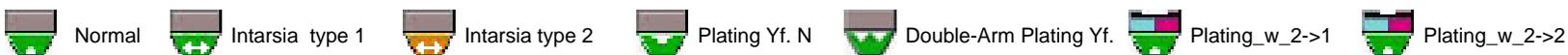
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110143 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				6				6A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				5				5A, GRAPE 1x Nm 1,2 Ulisse Border thread 100% WV Sesia	<	Friction <
				4				4A, GRAPE 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, RED 3x Nm 6,2 Airsilver 67% VI, 33% WV Igea	<<<	Friction <
Friction >	>	2A - Comb thread -		2				2B, RED 3x Nm 6,2 Airsilver 67% VI, 33% WV Igea	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110143 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GRAPE 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

