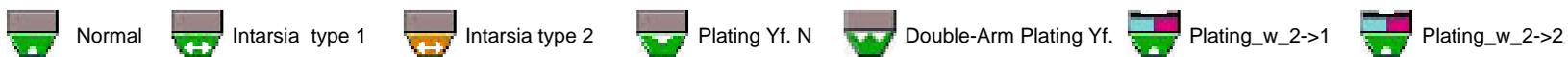


**Pattern No.: 0810193 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 30/2   Protection thread   -	<	Friction <
				7				7A  1x Nm 30/2   Protection thread   -	<	Friction <
				6				6A, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn	<	Friction <
				5				5A, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn	<	Friction <
				4						
				3						
	>	2A  -   Comb thread   -		2				2B, BEIGE  2x Nm 30/2   Victoria   100% WV   Biella Yarn	<<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810193 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  1x Nm 30/2   Protection thread   -			8			
					7			
					6		6A, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn	< Friction <
					5			
					4			
					3			
	>	2A  -   Comb thread   -			2		2B, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn	< Friction <
	>	1A  -   Draw separation thread   -			1			

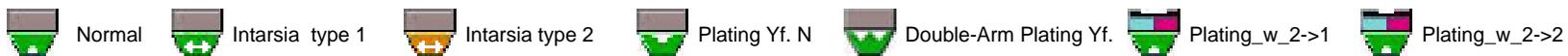
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810193 - Yarn Quality Ärmelbündchen**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 30/2   Protection thread   -	<	Friction <
				7						
				6						
				5						
				4						
				3						
	>	2A  -   Comb thread   -		2				2B, BEIGE  2x Nm 30/2   Victoria   100% WV   Biella Yarn	<<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810193 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  1x Nm 30/2   Residual yarn   -		8		8B, GREEN  1x Nm 48/2   Victoria   100% WV   Biella Yarn	<	Friction <
Friction >	>	7A, GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn		7		7B, BEIGE  1x Nm 48/2   Victoria   100% WV   Biella Yarn	<	Friction <
Storage >	>	6A, BLACK  1x Nm 48/2   Victoria   100% WV   Biella Yarn		6		6B, GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn	<	Friction <
Storage >	>	5A, BLACK  1x Nm 48/2   Victoria   100% WV   Biella Yarn		5		5B, BLACK  1x Nm 48/2   Victoria   100% WV   Biella Yarn	<	Friction <
Storage >	>	4A, GREEN  1x Nm 48/2   Victoria   100% WV   Biella Yarn		4		4B, GREEN  1x Nm 48/2   Victoria   100% WV   Biella Yarn	<	Friction <
Storage >	>	3A, BEIGE  1x Nm 48/2   Victoria   100% WV   Biella Yarn		3		3B, BEIGE  1x Nm 48/2   Victoria   100% WV   Biella Yarn	<	Friction <
	>	2A  -   Comb thread   -		2		2B, GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn	<	Friction <
	>	1A  -   Draw separation thread   -		1		1B, GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

