

Pattern No.: 0810294 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
						7				7A, TURKISH SEA 1x Nm 2.8 Winter Top 100% CO Filmar	<	Friction <
						6				6A, TANGO RED 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<<	Friction <
Friction >	>	5A, TURKISH SEA 1x Nm 2.8 Winter Top 100% CO Filmar				5				5B, TURKISH SEA 1x Nm 2.8 Winter Top 100% CO Filmar	<	Friction <
Friction >	>>	4A, TANGO RED 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)				4				4B, TANGO RED 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<<	Friction <
Friction >	>>	3A, BLACK 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)				3				3B, BLACK 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<<	Friction <
	>	2A - Comb thread -				2				2B, BLACK 2x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<<	Friction <
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2