

Pattern No.: 0510413 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 1x 10/1 Wolk 100% PES Miroglio	<	Friction <
				5				5A 1x 10/1 Wolk 100% PES Miroglio	<	Friction <
Friction >	>	4A 1x 10/1 Wolk 100% PES Miroglio		4						
				3				3A 1x 10/1 Wolk 100% PES Miroglio	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2