

Pattern No.: 0810088 - Yarn Quality Kapuze(n)

A	B	C	D	E	D	C	B	A
				8				
				7				7A 1x Nm 28/2 Protection thread -
				6				6A, TURQUOISE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa
				5				5A, BLUE + LYCRA 1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex Samoa + 4495X 53% WV, 47% CO + 93,8% PA, 6,2% EA Botto Poala + Zimmermann
Friction >	>	4A, TURQUOISE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		4				
				3				3A, BLUE + LYCRA 1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex Samoa + 4495X 53% WV, 47% CO + 93,8% PA, 6,2% EA Botto Poala + Zimmermann
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810088 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 28/2 Protection thread -			8			
				7			<	
				6		6A, TURQUOISE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
				5		5A, BLUE + LYCRA 1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex Samoa + 4495X 53% WV, 47% CO + 93,8% PA, 6,2% EA Botto Poala + Zimmermann	<<	Friction <
Friction >	>	4A, TURQUOISE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		4				
				3		3A, BLUE + LYCRA 1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex Samoa + 4495X 53% WV, 47% CO + 93,8% PA, 6,2% EA Botto Poala + Zimmermann	<<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0810088 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 1x Nm 28/2 Protection thread -	<	
				6				
				5				
				4				
				3 		3A BLUE + LYCRA 1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex Samoa + 4495X 53% WV, 47% CO + 93,8% PA, 6,2% EA Botto Poala + Zimmermann	<<	Friction <
	>	2A - Comb thread -		2 				
	>	1A - Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2