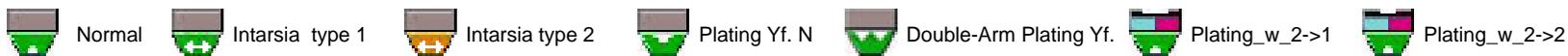


**Pattern No.: 0510313 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
				6						
Friction >	>>	5A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson		5						
				4				4A, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
				3				3A, YELLOW  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
	>	2A  1x   Comb thread   -		2				2A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
				1						

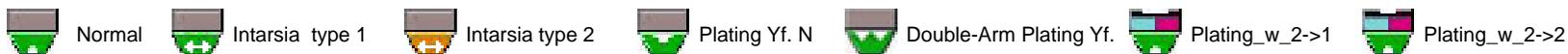
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510313 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
				6						
Friction >	>>	5A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson		5						
				4				4A, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
				3				3A, YELLOW  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
	>	2A  1x   Comb thread   -		2				2A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson	<<	Friction <
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510313 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				
				6				
Friction >	>>	5A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson		5				
Friction >	>>	4A, BROWN  2x 40/2 Nm   C31701HAX   100% CO   Bondson		4				
				3				
	>	2A  1x   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

