

Pattern No.: 0810282 - Yarn Quality V-Teil(e) links

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
						7				7A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						6				6A 2x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<	Friction <
						5				5A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						4						
						3						
Friction >	>	2A - Comb thread -				2						
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810282 - Yarn Quality V-Teil(e) rechts

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7			7A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						6			6A 2x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<	Friction <
						5			5A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						4					
						3					
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810282 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7			7A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						6			6A 2x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<	Friction <
						5			5A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						4					
						3					
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810282 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6			6A 2x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<	Friction <
						5			5A 3x Nm 30/2 Victoria 100% WV Biella Yarn	<<<	Friction <
						4					
						3					
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2