

Pattern No.: 1010102 - Yarn Quality V-Teil(e)

A	B	C				D	E	D	C	B	A
Friction >	>	8A - Residual yarn -				8			8B - Residual yarn -	<	Friction <
Friction >	>	7A, WATER GREEN 1x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan				7					
Friction >	>>	6A, WATER GREEN 2x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan				6					
Friction >	>>	5A, FOG 2x Nm 48/2 CT-3869 68% CO, 32% PES Svaco				5			5B, WATER GREEN 1x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<	Friction <
						4			4A, WATER GREEN 2x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<<	Friction <
						3			3A, FOG 2x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<<	Friction <
	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010102 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
Friction >	>	7A, WATER GREEN 1x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan				7					
						6					
						5			5A, WATER GREEN 1x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<	Friction <
						4			4A, WATER GREEN 2x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<<	Friction <
						3			3A, FOG 2x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<<	Friction <
	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010102 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4			4A, WATER GREEN 2x Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<<	Friction <
						3			3A, FOG 2x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<<	Friction <
	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2