

Pattern No.: 0510367 - Yarn Quality V-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
Friction >	>	5A 1x 48/2 Nm XW32415 85% SE, 15% WS Bondson				5					
						4			4A 1x 48/2 Nm XW32415 85% SE, 15% WS Bondson	<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510367 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
Friction >	>	5A 1x 48/2 Nm XW32415 85% SE, 15% WS Bondson				5					
						4			4A 1x 48/2 Nm XW32415 85% SE, 15% WS Bondson	<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510367 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5			5A 1x 48/2 Nm XW32415 85% SE, 15% WS Bondson	<	Friction <
						4					
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510367

Other Requirements:

The narrowing way on armhole is different from normal way because of the strong narrowing at the beginning. If the yarn is good enough, transferring way can be changed when narrowing.
