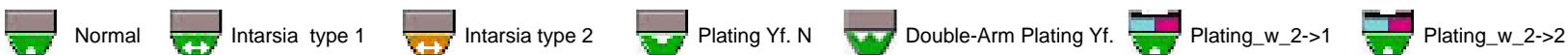


Pattern No.: 0710580 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 28/2 Protection thread -		8		8B 1x Nm 28/2 Protection thread -	<	Friction <
Friction >	>	7A, BROWN 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller		7				
Friction >	>	6A, RED 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller		6		6B, BROWN 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
Friction >	>	5A, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller		5		5B, RED 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
				4		4B, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
Friction >	>	3A, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller		3		3B, BROWN 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
	>	2A 1x Comb thread -		2		2B, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0710580 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 28/2 Protection thread -		8		8B 1x Nm 28/2 Protection thread -	<	Friction <
				7				
				6				
Friction >	>	5A, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller			5			
				4		4A, BEIGE 1x Nm 28/2 Tender 60% WV, 40% PC Schoeller	<	Friction <
				3				
	>	2A 1x Comb thread -			2			
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

