

Pattern No.: 0510273 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)				7						
						6				6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
						5				5A - Lycra - -	<	Friction <
						4				4A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
Friction >	>>	3A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)				3						
Friction >	>	2A - Comb thread -				2				2B 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2