

Pattern No.: 1110153 - Yarn Quality Zutaten

A	B	C		D		E	D		C	B	A		
						8					8A - Residual yarn -	<	Friction <
						7							
						6					6B, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	<	Friction <
						5					5B, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
						4					4A, GRAPE 1x Nm 46 Image 80% VI, 20% PES Lineapiù	<	Friction <
						3							
Friction >	>	2A - Comb thread -				2							
Friction >	>	1A - Draw separation thread -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1110153 - Yarn Quality V-Teil(e)

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa				7				7B, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
Friction >	>	6A, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù				6				6B, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	<	Friction <
Friction >	>>	5A, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa				5				5B, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
						4				4A, GRAPE 1x Nm 46 Image 80% VI, 20% PES Lineapiù	<	Friction <
						3						
Friction >	>	2A - Comb thread -				2						
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110153 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
						7				7B, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
Friction >	>	6A, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù				6				6B, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	<	Friction <
Friction >	>>	5A, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa				5				5B, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
						4				4A, GRAPE 1x Nm 46 Image 80% VI, 20% PES Lineapiù	<	Friction <
						3						
Friction >	>	2A - Comb thread -				2						
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110153 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
						7				7A GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
						6				6A, GRAPE 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	<	Friction <
						5				5A, GREY 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	<<	Friction <
						4						
						3						
Friction >	>	2A - Comb thread -				2						
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2