

Pattern No.: 0610363 - Yarn Quality K&W

A	B	C		D		E	D			C	B	A
						8				8A - Residual yarn -	<	Friction <
Friction >	>>>	7A, WHITE 3x 50/1 Nm Shanty 88% VI, 12% PA Igea				7				7B - Lycra - -	<	Friction <
Friction >	>	6A - Draw separation thread -				6				6B, WHITE 3x 50/1 Nm Shanty 88% VI, 12% PA Igea	<<<	Friction <
						5				5A, RED 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
						4				4A, LIGHT BLUE 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>	3A, RED 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci				3						
Friction >	>	2A, LIGHT BLUE 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci				2						
Friction >	>	1A - Comb thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2