

Pattern No.: 0910008 - Yarn Quality V-Teil(e)

A	B	C	D			E	D			C	B	A	
						8					8A - - Residual yarn - -	<	Friction <
Friction >	>>	7A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex				7							
Friction >	>	6A, DARK BLUE 1x Nm 28/2 Lana Blend 50% WV, 50% PC Xinao				6							
Friction >	>>	5A, OCEAN SPRAY 2x Nm 36/2 Highfresh 100% WV Novetex				5							
						4					4A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
						3					3A, DARK BLUE 1x Nm 28/2 Lana Blend 50% WV, 50% PC Xinao	<	Friction <
	>	2A - - Comb thread - -				2					2B, OCEAN SPRAY 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
Friction >	>	1A - - Draw separation thread - -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0910008 - Yarn Quality R-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A - - Residual yarn - -	>	Friction >
					7					
Friction >	>	6A, DARK BLUE 1x Nm 28/2 Lana Blend 50% WV, 50% PC Xinao			6					
Friction >	>>	5A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex			5					
					4			4A, DARK BLUE 1x Nm 28/2 Lana Blend 50% WV, 50% PC Linao	<	Friction <
					3			3A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -			2					
Friction >	>	1A - - Draw separation thread - -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0910008 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4		4A, DARK BLUE 1x Nm 28/2 Lana Blend 50% WV, 50% PC Xinao	<	Friction <
				3		3A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2