

## Pattern No.: 1010324 - Yarn Quality Leibteil(e)

| A          | B   | C                                                           |  |  | D |  | E |                                                                                       | D |  |  | C                                                           | B   | A          |
|------------|-----|-------------------------------------------------------------|--|--|---|--|---|---------------------------------------------------------------------------------------|---|--|--|-------------------------------------------------------------|-----|------------|
|            |     |                                                             |  |  |   |  | 8 |    |   |  |  | 8A  -   -   Protection thread   -   -                       | <   | Friction < |
| Friction > | >>  | 7A  2x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle |  |  |   |  | 7 |    |   |  |  |                                                             |     |            |
| Friction > | >>> | 6A  3x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle |  |  |   |  | 6 |    |   |  |  |                                                             |     |            |
| Friction > | >>  | 5A  2x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle |  |  |   |  | 5 |     |   |  |  | 5B  2x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle | <<  | Friction < |
|            |     |                                                             |  |  |   |  | 4 |    |   |  |  | 4A  3x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle | <<< | Friction < |
|            |     |                                                             |  |  |   |  | 3 |   |   |  |  | 3A  2x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle | <<  | Friction < |
|            | >   | 2A  -   -   Comb thread   -   -                             |  |  |   |  | 2 |   |   |  |  | 2B  1x Nm 30/2   Kiama   100% WV   Biella Yarn by Suedwolle | <   | Friction < |
| Friction > | >   | 1A  -   -   Draw separation thread   -   -                  |  |  |   |  | 1 |  |   |  |  |                                                             |     |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2