

Pattern No.: 0910514 - Yarn Quality

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7		7B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
				6		6A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
				5		5A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	4A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio		4				
Friction >	>	3A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio		3		3B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0910514 - Yarn Quality V-Teil(e)

A	B	C			D		E		D			C	B	A
							8					8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -					7					7B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
							6					6A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
							5					5A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	4A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio					4							
Friction >	>	3A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio					3					3B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	2A - Comb thread -					2							
Friction >	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0910514 - Yarn Quality R-Teil(e)

A	B	C			D		E		D			C	B	A
							8					8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -					7					7B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
							6					6A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
							5					5A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	4A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio					4							
Friction >	>	3A 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio					3					3B 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olvio	<	Friction <
Friction >	>	2A - Comb thread -					2							
Friction >	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2