

Pattern No.: 0510434 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	
						7					
						6			6A 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<<<	Friction >
						5			5A 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<<<	Friction >
Friction >	>>>>	4A 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller				4					
						3			3A 2x 14/2 Nm Cross 50% WV, 50% PC Raumer	<<	Friction <
						2					
	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2