

Pattern No.: 0510241 - Yarn Quality

A	B	C			D	E	D		C	B	A
	>	8A 1x 60/2 Nm Protection thread -				8			8B 1x 60/2 Nm Protection thread -	<	
Friction >	>	7A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa				7					
Friction >	>	6A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa				6					
						5			5A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						4			4A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						3			3A 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -				2			2B 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510241 - Yarn Quality Collar(s)

A	B	C		D		E	D		C	B	A
						8			8A 1x 60/2 Nm Protection thread -	<	
						7					
						6					
						5					
						4			4A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						3					
	>	2A - Comb thread -				2					
	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510241 - Yarn Quality Front(s)

A	B	C			D		E		D		C	B	A
	>	8A 1x 60/2 Nm Protection thread -					8				8B 1x 60/2 Nm Protection thread -	<	
Friction >	>	7A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa					7						
Friction >	>	6A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa					6						
							5				5A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
							4				4A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
							3				3A 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -					2				2B 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510241 - Yarn Quality Back(s)

A	B	C		D		E	D		C	B	A	
						8				8A 1x 60/2 Nm Protection thread -	<	
						7						
						6						
						5				5A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						4				4A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						3				3A 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -				2				2B 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510241 - Yarn Quality Sleeve(s)

A	B	C		D		E	D		C	B	A	
						8				8A 1x 60/2 Nm Protection thread -	<	
						7						
						6						
						5				5A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						4				4A 1x 60/2 Nm Epicure 100% WV Zegna Baruffa	<	Friction <
						3				3A 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -				2				2B 2x 60/2 Nm Epicure Border thread 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2