

**Pattern No.: 1110073 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
Friction >	>>	5A  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros		5 				
				4 		4A  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

