

**Pattern No.: 1110072 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	4>	5A  4X Nm 100/4   Pima Cotton   100% Pima CO   Bros		5						
				4				4A  4X Nm 100/4   Pima Cotton   100% Pima CO   Bros	<4	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

