

Pattern No.: 0810279 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6			6A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
						5			5A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>>	4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)				4					
						3			3A 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2