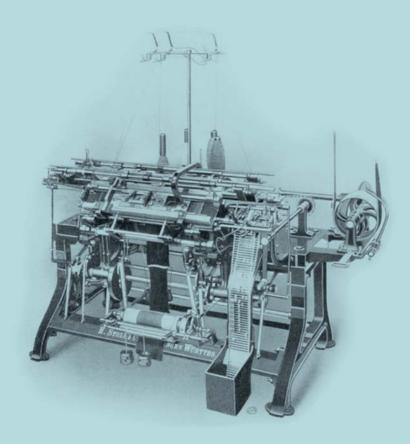
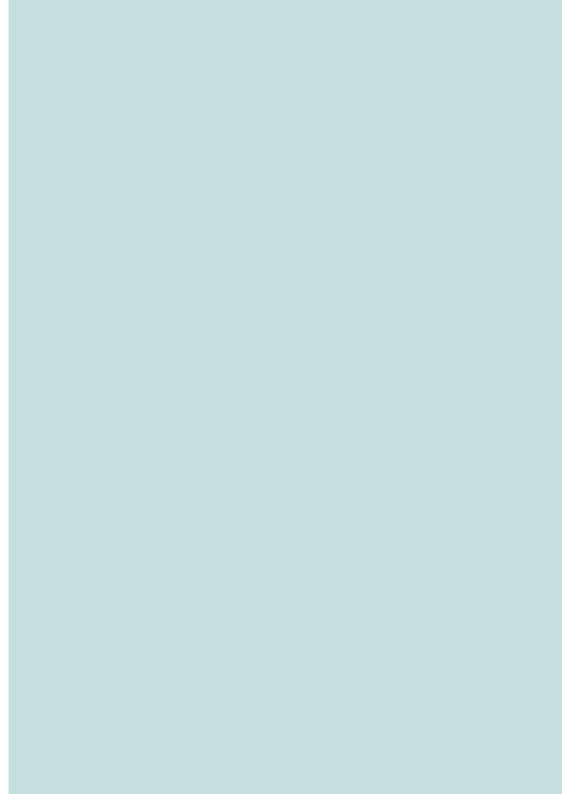
TREND COLLECTION

AUTUMN/WINTER 2011/12

VINTAGE



STOLL



 $\underline{\text{A}}$ collection of vintage patterns and jacquards from the STOLL archive - re-interpreted with modern technology for AW 2011/12

STOLL

Strickmaschinenfabrik - established 1873

<u>OUR</u> INSPIRATIONS

Industrial Heritage was the guiding theme of the present collection. Our own history provided us with ample inspiration. Stoll has been developing knitting machines for more than 135 years and has not only gained invaluable experience and fostered technical innovation in flat knitting, but has also built up a huge archive of its own pattern books, swatches and knitted garments.

The phenomenon Vintage has been revived, more so than ever before and present in almost every look. The outfits are time machines and associations can be found everywhere. Memories awake along with the nostalgia of past - apparently better times. People shop around again in cupboards and flea markets instead of expensive boutiques with the aim to show everyone that one does not yield to an existing trend and that one remains unimpressed about bulk production.

Historically, the basis of our new Trend Collection AW 2011/12 is from the years between the fifties and seventies. During this period, a technological leap happened leading us from mechanical to electronic knitting machines. At that time, the transfer onto empty needles was patented and the electronic single needle selection implemented. These developments considerably influenced knitting fashion, setting the standard for machine manufacturing since then. This collection is based on knitting patterns seen in pattern books and archive samples from the fifties. They were re-interpreted and innovated applying the above mentioned developments.

The single and combined application of these technologies enables us to design shaped knitted pieces with three-dimensional elements, given the possibility of sectional knitting.

Additionally, thanks to Stoll-multi gauges® technology, one can freely knit different gauges in one piece and select all preferred yarns. The Intersta technique was applied as a graphical design tool with the ability to integrate blends, collars, bags and button holes.

It is the combination of artisanal tradition and modern industrial opportunities that makes our collection distinctive.

The collection's palette consists of sober, earthy tones mixed with deep blue and green. In contrast, bright beige loosens up the atmosphere and provides the collection with casualness.

Merino wools and carded yarns define the material of this collection. Tweed yarn underlines the vintage look and bouclé yarn supports the felting character of knitwear.

We found the perfect staging for the collection at a former leather factory in Schorndorf, a small town in southern Germany. The virtually untouched fabrication rooms of the facility set the mood of the collection.

Being aware of the importance of a sample archive, Stoll developed the Pattern Library. It is a compendium for designers and producers which is regularly widened by new editions referring to our collections and special subjects. With it you can access step by step our knitting experience of 135 years. We invite you to share this history with us!

AUTUMN/WINTER 2011/12





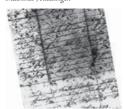


THE HISTORY OF STOLL

Let's go on a journey back in time and discover some milestones of our company's history. Among hundreds of patents and innovations and nearly 300 different machine types we have selected some interesting developments for you:

1873

Company agreement, July 27: Foundation of a "Mechanical Workshop for the Manufacture of Knitting Machines", Riedlingen



1878

Heinrich Stoll, founder of the company; change of company's name to "Strickmaschinenfabrik H. Stoll & Co." Reutlingen



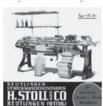
1919

First automatic all needle narrowing knitting machine with chain control



1926

First knitting machine with movement cards as information carriers to automatically control all machine functions



1936

First 2-system flat knitting machine AJUM with jacquard device



1936

LIFADO



1978

The dual-system NC-controlled ANVH



1979

Presentation of: world's first electronically controlled flat knitting machine, type CNCA-3; own programming language Sintral; world's first pattern preparation unit, type VDU



1982

Flat knitting machine with highperformance computer and Selan network connection, type CNCA-3



1987

CMS 400 machine generation: world's first computer controlled flat knitting machines which simultaneously can do intarsia, gore-technique and Fully Fashion



1997

Patent application for the Stoll-multi gauges* technique: several gauges in one knitted fabric, without gauge conversion



1999

All CMS machines are equipped with the worldwide unique operation system Stoll-touchcontrol*



2001

Presentation of pattern workstation M1, nowadays sample software M1 plus*



2003

Introduction of product family CMS 322 TC-M, the machine with the largest working width and with a take-down comb and clamping/cutting device



1892

The world's first functional purl stitch hand flat knitting machine



1893

Exhibitor's Award at World Exhibition in Chicago



1899

Delivery of the first purl stitch-petinet machine with weaving loom jacquard device



1906

Development of the first purl stitch machine with jacquard device



1958

World's first automatic purl stitch transfer flat knitting machine LIUM



1963

First automatic Fully Fashion all needle flat knitting machine, type 220



1966

Patent specification: Stitch transfer on empty needles



1975

Worldwide first NC-controlled (electronically controlled) all needle flat knitting machine ANV with real individual needle selection



1988

For the first time, technical textiles are produced on flat knitting machines



1991

Pattern preparation unit SIRIX



1994

Introduction of world's highest-performance flat knitting machine, type CMS 433,6, with a reduced system width of only 6"



1996

First patent application for a seamless Stoll-knit and wear* garment and presentation of the CMS 340 knit and wear machine



2005

Presentation of the new CMS-machine generation with higher productivity, also presentation of CMS 730 S knit&wear machine for the manufacture of finished products



2006

Presentation of the economy line machine CMS 420 E



2008

Opening of ITMA Asia / CITME in Shanghai on July 27th





2009

Introduction of new HP (high productivity) machine generation



THE COLLECTION

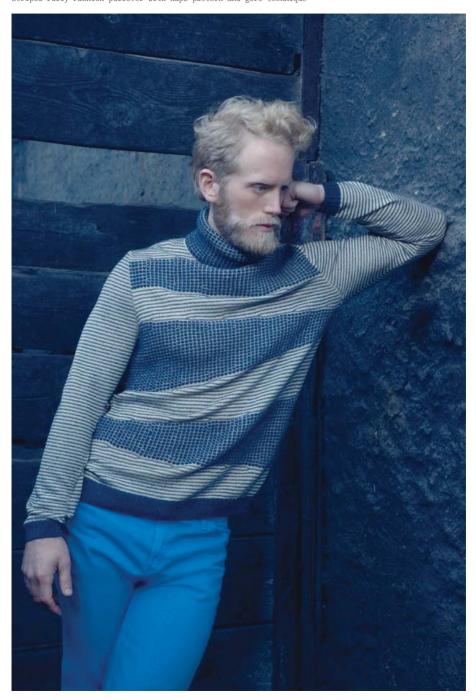




 $N^{\!2}$ 0910618 / CMS 830 C KNIT&WEAR $\it E2,5.2$ STOLL-KNIT AND WEAR® jersey slipover with loop openings in dégradé

$N^{\!\scriptscriptstyle D}$ 0910617 / CMS 530 MULTI GAUGE $\it E7.2$ stoll-multi gauges $^{\!\scriptscriptstyle ()}$

striped Fully Fashion pullover with naps pattern and gore technique





 $N^{\underline{o}}$ 0910607 / CMS 740 E 5.2

Fully Fashion pullover in 2-colour pointelle structure with overlapping V-neck in 2x2 rib, neckline shaped by shoulder part narrowing

Nº 1010198 / CMS 740 E 7.2

Fully Fashion intarsia pullover with different jacquards and structured stripes, chest part in jersey with holding stitches





 $N^{\rm e}$ 1010205 / CMS 822 MULTI GAUGE $\it E$ 8.2 Fully Fashion skirt in different structured stripes with pointelle and tuck stitch







 $N\!\!^{2}$ 1010157 / CMS 822 HP E 7.2 Fully Fashion pullover with 3-colour float jacquard transfer structure, linked on folded 3-layer collar and 2-layer cuffs

№ 1010134 / CMS 822 HP MULTI GAUGE E 7.2

STOLL - MULTI GAUGES®

pullover with different jacquard structures, chest part and sleeves knitted in one piece in gored jersey float structure with 2-colour 1x1 rib herringbone design, V-neck collar and waistband in 2-colour 1x1 rib full cardigan with zig-zag rack effect



 $N^{\underline{o}}$ 1010148 / CMS 822 HP E 5.2

STOLL - MULTI GAUGES® STOLL - APPLICATIONS®

Fully Fashion jersey intarsia pullover with racked structured bordure, knitted on coarse gauge patch pocket, chest part and sleeves knitted in one piece with jersey float and jacquard structure





Nº 1010132 / CMS 740 E 5.2

STOLL - MULTI GAUGES® STOLL - APPLICATIONS®

2-layered Fully Fashion blouse with overlapping shoulder part in pointelle structure and buttoned placket, middle part in 1x1 jersey structure, bottom part in 3x1 needle 1ay-out

$N^{\underline{o}}$ 1010200 / CMS 330 TC-T E 7.2

horizontal and vertical striped Fully Fashion skirt in jacquard transfer structure $% \left(1\right) =\left(1\right) +\left(1\right)$

Nº 1010122 / CMS 830 C E 2,5.2

Fully Fashion pullover in 1x1 technique with 2x3 cables, 2x1 Aran pattern, knitted on cable tapes, sleeves with intarsia





 $N^{\!\scriptscriptstyle 0}$ 0910622 / CMS 530 HP MULTI GAUGE $\,E$ 7.2

Fully Fashion intarsia short-sleeved pullover with 2-colour jacquard and $2x2\ \mbox{cables}$ with cast-off technique

Nº 0910608 / CMS 740 E 7.2

Fully Fashion waistcoat with 2-colour jacquard in 1x1 rib, intarsia,



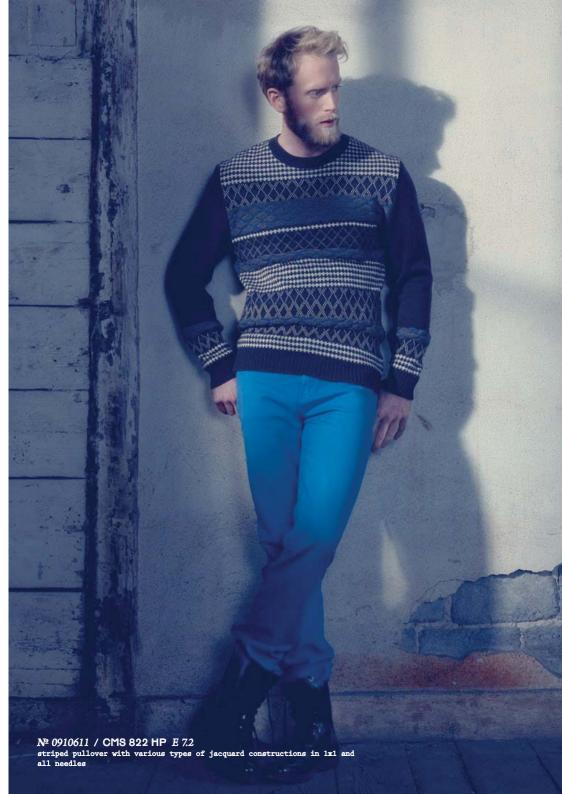
Nº 1010010 / CMS 830 C E 2,5.2

STOLL - MULTI GAUGES® STOLL - APPLICATIONS®

Fully Fashion waistcoat with coarse 2x3 cable, 2-colour 2x3 coarse-fine, 2x1 Aran pattern and 2-layered back part with loose shoulder yoke









 $N^{\rm p}$ 1010195 / CMS 822 MULTI GAUGE $\it E$ 8.2 Fully Fashion jersey dress with 3-colour jacquard intarsia structure at skirt part, collar with intarsia cloqué jacquard







Nº 1010164 / CMS 740 E 7.2

Fully Fashion empire dress with intarsia hound's-tooth float jacquard, opposed running pleats at the breast part created by stitch doubling and transfer structure



 $N^{\rm e}$ 1010209 / CMS 340 TC $\it E~7.2$ 4-colour jacquard scarf in rhombic design with different jacquard structures at each end

cap shaped by gore technique with different multicoloured jacquards

Nº 1010211 / CMS 740 E 7.2

STOLL - APPLICATIONS®

cut and sew wrap-around cardigan with shawl collar and different multicoloured jacquard structures, body knitted in one piece

Nº 1010194 / CMS 340 TC KNIT&WEAR E 9.2

STOLL-KNIT AND WEAR®

leggings with 2-colour jersey tuck stitch structure, 2x1 rib and linked-off elastic waist

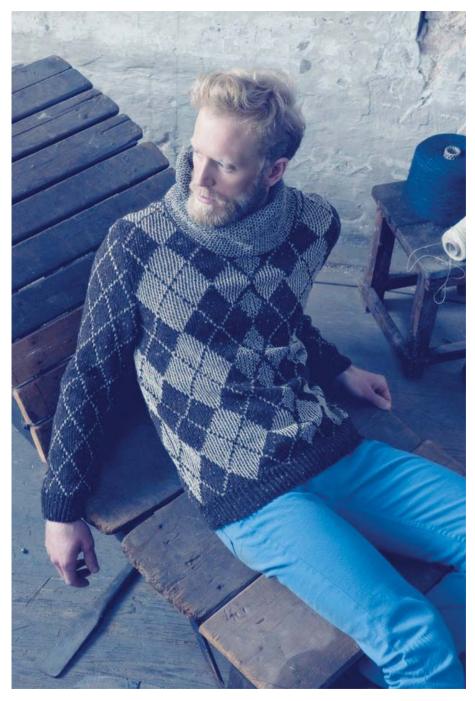
№ 1010176 / CMS 330 TC-T E 6.2

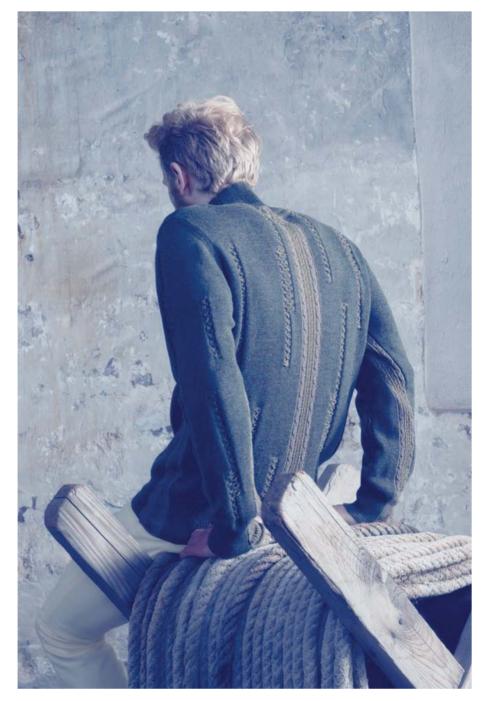
Fully Fashion pullover in rhombic design with 3-colour float jacquard transfer structure











 $N^{\!\scriptscriptstyle \underline{o}}$ 1010147 / CMS 822 HP E 6.2 stoll-multi gauges^

Fully Fashion pullover in jersey structure with fancy stitch, intarsia stripes in the back and sleeves with 3x3 and 3x2 cables



STOLL-MULTI GAUGES®

cut and sew dress with goring and different jacquard motifs, structured stripes with intarsia, cables, waves and jersey structure



Nº 1010143 / CMS 822 HP MULTI GAUGE E 7.2

STOLL - MULTI GAUGES® STOLL - APPLICATIONS®

Fully Fashion casual pants with different jacquard structures, alternately shown from the front and the back side, inner leg intarsia, side pockets, linked on waistband with belt openings

№ 0910620 / CMS 530 MULTI GAUGE E 7.2

STOLL - APPLICATIONS®

rib Full Cardigan rack stitch with knitted on patch thrust-in-pockets, saddle shoulder, polo collar in



 $N^{\!2}$ 1010185 / CMS 530 $E\,2,\!5.2$ structured swatch in 4-colour float jacquard with 2x2 cables, stripes and PTS-technique



 $N^{\!\scriptscriptstyle 2}$ 1010214 / CMS 340 TC $\it E2,5.2$ coat with shawl collar in jersey float transfer structure, intarsia borders and cuffs with tuck stitch rib structure





№ 0910615 / CMS 822 HP MULTI GAUGE E 5.2

STOLL-MULTI GAUGES®

Fully Fashion Cardigan with stripes in jersey float structure, 2-colour 1x1 rib Full Cardigan and herringbone design, body knitted in one piece and shaped by gore technique

$N^{\underline{o}}$ 0910627 / CMS 822 HP E 7.2

Fully Fashion sleeves in cross-tubular jacquard with structured stripes, tubular trimming for zipper in STOLL-KNIT AND WEAR® technique



 $N^{\rm p}$ 0910624 / CMS 530 MULTI GAUGE $\it E 8.2$ Fully Fashion jersey cardigan with 3-colour 1x1 jacquard bordures, shaped by gore technique and multi-narrowing, pleat gathering at shoulder, Aran pattern in body and at sleeve cuffs

 $\ensuremath{\textit{N}}\xspace^{2}$ 1010187 / CMS 530 E 2,5.2 swatch in 4-colour jersey float structure with transfer





 $N^{\!\scriptscriptstyle 2}$ 1010124 / CMS 530 HP $\it E$ 7.2 Fully Fashion cardigan in 2-colour jacquard, showing both, the front and the back of the pattern, knitted on patch thrust-in-pockets and lx1 rib trimming, cuffs with intarsia openings for the belts



 $N^{\hspace{-0.01cm}\scriptscriptstyle 2}$ 0910619 / CMS 530 MULTI GAUGE $\it E$ 7.2

STOLL-MULTI GAUGES®

Fully Fashion jersey intarsia polo shirt with tuck pattern in the centre and knitted on buttoned placket



FUNCTIONAL WEAR





 $N\!\!^{\! 2}$ 1010178 / CMS 740~E~5.2 Fully Fashion cardigan with shawl collar, layer technique with transferred connection, 2-colour stripe inside



 $N\!\!^{\mbox{\tiny 2}}$ 1010182 / CMS 740 E 7.2 stoll-multi gauges $^{\mbox{\tiny 0}}$

Fully Fashion cardigan with 2-colour jacquard inside and 1x1 knitting outside



 $N\!\!^{\,2}$ 1010180 / CMS 530~E~7 Fully Fashion pullover with stand-up collar, inlay yarn and body line in layer technique with tuck connection



 $N\!\!^{\mbox{\tiny 2}}$ 1010179 / CMS 530 $E\ 7$ Fully Fashion 2-colour jacquard pullover



 $N^{\rm p}\ 1010181$ / CMS 822 MULTI GAUGE $\it E\ 7.2$ Fully Fashion waistcoat with holding stitches and integrated pockets, knitted in one piece

PATTERN LIBRARY

SPECIAL EDITION JACQUARD



Pattern Library: Special Edition Jacquard (dimensions: 37cm x 22cm x 25cm)

KNIT-ABC

VOL. 2 JACQUARD

We understand the continual knowledge transfer in regard to knitting technology and its applications as one of the most important tasks of our Fashion & Technology department. For this purpose, we offer a wide range of services such as seminars, academy cooperations, publications and our Fashion & Technology tools. Among the latter are the Stoll Trend Collection and corresponding booklet, the Pattern Database, the Knit-ABC and the Pattern Library.

Together with the new Jacquard Knit-ABC, we have also published a special Jacquard Pattern Library. It gives deeper insight and shows more complex interrelation than the Knit-ABC. Therefore, special editions in general, are geared toward company trainings and academic education in knitting technique. By anticipating actual knitting trends, the Jacquard special edition has appeared just in time to assist designers and knitwear product developers.



Jacquard Pattern Library with 28 swatches and CD-Rom with the corresponding programs





Knitting sample and technical sheet with stitch notation

The special edition provides graphic and haptic Jacquard knitting knowledge and explains technical issues by means of samples. Hence, it improves communication between technical and design departments, showing both -designer's expectations and technical feasibility, and how final fabric properties are affected. As a result of a positive response, we will publish further special editions referring to interesting knitting applications.

Be prepared to keep learning!



Knit-ABC Vol.2 Jacquard with box (dimensions: 23cm x 10cm x 5,5cm)



Technical card with stitch notation, characteristics and knitting sample



Knit-ABC fan with 15 jacquard basic structures

YARN DETAILS

Р.	No.	YARN DETAILS
9	1010215	Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
10	0910618	Knoll Yarns: Soft Donegal, Nm 3.8/1 (100% WV) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
11	0910617	Botto Poala: Breton, Nm 36/2 (100% WV) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
12	0910607	Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
13	1010198	<pre>Knoll Yarns: Soft Donegal, Nm 3.8/1 (100% WV) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI) Botto Poala: Breton, Nm 36/2 (100% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)</pre>
14	1010205	Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
15	1010199	Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
16	1010134	Botto Poala: Breton, Nm 36/2 (100% WV) Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
17	1010157	Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV) Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
18	1010148	Zegna Baruffa: Mousse. Nm 14 (70% WV, 30% PA) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI) Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
19	1010197	<pre>Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)</pre>
20	1010132	Botto Poala: Breton, Nm 36/2 (100% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
20	1010200	Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
21	1010122	Botto Poala: Breton, Nm 36/2 (100% WV) Knoll Yarns: Soft Donegal, Nm 3.8/1 (100% WV) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
22	0910622	Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
23	0910608	Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
24	1010010	<pre>Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV) Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV) Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)</pre>
25	0910628	Botto Poala: Breton, Nm 36/2 (100% WV) Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV)
26	0910611	Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV) Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA) Botto Poala: Breton, Nm 36/2 (100% WV)
27	1010195	Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI) Millefili (Bluring): Mastev. Nm 33 (57% PA, 30% WP, 13% WV) Botto Poala: Breton, Nm 36/2 (100% WV)
28	0910612	Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV) Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
29	1010204	Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI) Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)

Botto Poala: Breton, Nm 36/2 (100% WV)

Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)

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P
   Nο
             YARN DETAILS
3.0
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             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
             Botto Poala: Breton, Nm 36/2 (100% WV)
    1010176 Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)
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33
    1010210 Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)
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             Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)
             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
             Botto Poala: Breton, Nm 36/2 (100% WV)
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             Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)
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             Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
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   1010147 Botto Poala: Breton, Nm 36/2 (100% WV)
             Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
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             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
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             Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV)
             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
   1010143 Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV)
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             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
             Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
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             Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
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42
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             Zegna Baruffa: Mousse, Nm 14 (70% WV, 30% PA)
             Botto Poala: Breton, Nm 36/2 (100% WV)
             Knoll Yarns: Soft Donegal, Nm 3,8/1 (100% WV)
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            Filpucci: Point, Nm 15/1 (65% WV, 20% PA, 10% WA, 5% VI)
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             Millefili (Bluring): Mastev, Nm 33 (57% PA, 30% WP, 13% WV)
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             Zegna Baruffa: Millennium SWE, Nm 60/2 (100% WV)
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    1010178
             Albany (A.F.T.): Endurance, Nm 30/2 (80% WV, 20% PA)
             Albany (A.F.T.): Endurance, Nm 30/2 (80% WV, 20% PA)
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             Albany (A.F.T.): Aer8, Nm 30/2 (50% PES, 50% PVA)
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             Albany (A.F.T.): Aer8, Nm 10/2 (100% PP)
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    1010179
             Albany (A.F.T.): Endurance, Nm 30/2 (80% WV, 20% PA)
    1010181
            Albany (A.F.T.): Endurance, Nm 30/2 (80% WV, 20% PA)
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Historical view of the STOLL factory in Reutlingen, around the year 1900

STOLL