

Pattern No.: 0710365 - Yarn Quality V-Teil(e) links

A	B	C		D		E	D		C	B	A	
						8				8A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
						7				7B, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
						6				6B, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
						5				5A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
Friction >	>	4A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci				4						
Friction >	>>	3A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci				3						
Friction >	>	2A - Comb thread -				2				2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0710365 - Yarn Quality V-Teil(e) rechts

A	B	C		D		E	D		C	B	A	
						8				8A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
						7				7B, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
						6				6B, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
						5				5A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
Friction >	>	4A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci				4						
Friction >	>>	3A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci				3						
Friction >	>	2A - Comb thread -				2				2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710365 - Yarn Quality R-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
Friction >	>	7A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci			7			7B, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
Friction >	>>	6A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci			6			6B, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
					5			5A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
Friction >	>	4A, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci			4			4B, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
Friction >	>>	3A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci			3					
Friction >	>	2A - Comb thread -			2			2B - Protection thread -	<	Friction <
Friction >	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710365 - Yarn Quality Ärmel

A	B	C			D		E		D		C	B	A
							8						
							7						
							6				6B, LIGHT GREY 1x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<	Friction <
							5				5A, DARK GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<	Friction <
							4						
Friction >	>>	3A, LIGHT GREY 2x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci					3						
Friction >	>	2A - Comb thread -					2				2B - - Protection thread -	<	Friction <
Friction >	>	1A - Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2