

Pattern No.: 0510018 / D197FB07 - Yarn Quality Tandem left

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
Friction >	>	4A 1x 2,9/1 Nm Excalibur 88% WV, 12% PBT Raumer			4			
Friction >	>	3A 1x 2,9/1 Nm Excalibur 88% WV, 12% PBT Raumer			3			
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510018 / D197FB07 - Yarn Quality Tandem right

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4		4B 1x 2,9/1 Nm Excalibur 88% WV, 12% PBT Raumer	<	Friction <
				3		3B 1x 2,9/1 Nm Excalibur 88% WV, 12% PBT Raumer	<	Friction <
				2				
				1		1B - - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2