

**Pattern No.: 0710254 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
				6						
				5						
				4				4A  2x Nm 2,2   Soffaran   75% WV, 25% PA   Filpucci	>>	Friction >>
				3						
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710254 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				
				6				
Friction ><	><	5A  2x Nm 2,2   Soffaran   75% WV, 25% PA   Filpucci		5				
				4				4A  2x Nm 2,2   Soffaran   75% WV, 25% PA   Filpucci
				3				
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710254 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   Residual yarn   -	<	
				7				
				6				
				5				
				4		4A  2x Nm 2,2   Soffaran   75% WV, 25% PA   Filpucci	>>	Friction >>
				3				
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

