

**Pattern No.: 0810146 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A, BLACK  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

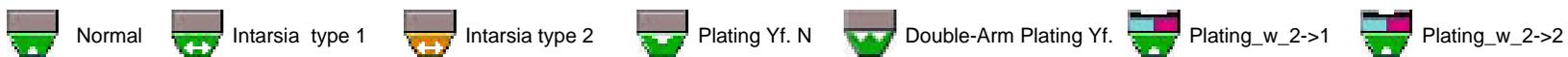
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810146 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   -   -   Residual yarn   -   -						
Friction >	>>>	5A, BLACK   3x Nm 28/2   Lara   50% WV, 50% PC   Biella						
						4A, BLACK   3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   Draw separation thread   -						

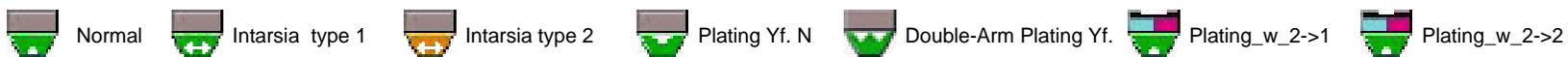
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810146 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4 		4A, BLACK  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   Draw separation thread   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810146 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A, BLACK  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

