

**Pattern No.: 0310609 / D047B72 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				8A  1x   Residual yarn   -
				7				
				6				
	>>	5A  2x Nm 20/1   Ares   100% VI   Igea		5				
				4				4A  1x Nm 15/1   Pony   -   Igea
	>	3A  1x Nm 85/1   Lurex   -		3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2