

Pattern No.: 0710303 - Yarn Quality K&W

A	B	C			D		E		D		C	B	A
							8				8A 3x Nm 28/2 - Protection thread - -	<<<	Friction <
							7				7A 3x Nm 5 Sofftstar Border thread 50% WV, 50% PA Filpucci	<<<	
	>>>	6A 3x Nm 5 Sofftstar Border thread 50% WV, 50% PA Filpucci					6				6B 4x Nm 5 Sofftstar 50% WV, 50% PA Filpucci	< 4	Friction <
							5				5A 4x Nm 5 Sofftstar 50% WV, 50% PA Filpucci	< 4	Friction <
Friction >	4 >	4A 4x Nm 5 Sofftstar 50% WV, 50% PA Filpucci					4						
							3				3A 3x Nm 5 Sofftstar Border thread 50% WV, 50% PA Filpucci	<<<	
	>	2A - Comb thread -					2				2B - Elastic thread -	<	
	>	1A - Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2