

**Pattern No.: 1210103 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  1x Nm 46 + 1x Nm 118   Image + Confort   80% VI, 20% PES + 90% PA, 10% EA   Lineapiù + Di.Vè	<<	Friction <
				4						
				3						
	>	2A  Lycra 475 dtex, PA 78/2 dtex   6348XX   Comb thread   74,7% PA, 25,3% EA   Zimmermann		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210103 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	Friction <
Friction >	>	7A  1x Nm 28/2   Residual yarn   -		7				7B  1x Lycra 475 dtex, PA 78/2 dtex   6348XX   74,7% PA, 25,3% EA   Zimmermann	<	
				6				6A  1x Nm 46 + 2x Nm 60/2 + 1x Nm 67 + 2x Nm 118   Image + Millennium + Glacé + Confort   80% VI, 20% PES + 100% WV + 70% CO, 30% PES + 90% PA, 10% EA   Lineapiù + Zegna Baruffa + Sesia + Di.Vè	< 6	Friction <
				5				5A  1x Nm 46 + 2x Nm 60/2 + 1x Nm 118   Image + Millennium + Confort   80% VI, 20% PES + 100% WV + 90% PA, 10% EA   Lineapiù + Zegna Baruffa + Di.Vè	< 4	Friction <
				4						
Friction >	6 >	3A  1x Nm 46 + 2x Nm 60/2 + 1x Nm 67 + 2x Nm 118   Image + Millennium + Glacé + Confort   80% VI, 20% PES + 100% WV + 70% CO, 30% PES + 90% PA, 10% EA   Lineapiù + Zegna Baruffa + Sesia + Di.Vè		3						
	>	2A  Lycra 475 dtex, PA 78/2 dtex   6348XX   Comb thread   74,7% PA, 25,3% EA   Zimmermann		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

3x Doppelbügelplattierfadenführer  
Aufholspanner 1,5

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