

Pattern No.: 0610512 - Yarn Quality Kragen

A	B	C		D		E	D		C	B	A	
						8				8A - Residual yarn -	<	Friction <
						7						
						6				6A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
						5				5A 1x 27.8 den 7023 80% PA, 20% EA Wykes	<	
						4				4A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
						3						
	>	2A - Comb thread -				2						
Friction >	>	1A - Draw separation thread -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0610512 - Yarn Quality V-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -			7					
					6			6A, LIMA BEAN 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
Friction >	>>	5A, LIMA BEAN 2x Nm 30 C3688 553% VI, 47% CO Hotta			5					
					4			4A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
Friction >	>>	3A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta			3					
	>	2A - Comb thread -			2					
					1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610512 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4			4A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0610512 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4			4A, BRIGHT WHITE 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2