

Pattern No.: 0510340 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				8				8A - Residual yarn -
Friction >	5 >	7A, WHITE 5x 26/2 Nm Zefir 100% WV Schoeller		7				
Friction >	>>	6A, NORTH ATLANTIC 2x 26/2 Nm Zefir 100% WV Schoeller		6				
				5				5A, NORTH ATLANTIC 7x 26/2 Nm Zefir 100% WV Schoeller
				4				4A, NORTH ATLANTIC 7x 26/2 Nm Zefir 100% WV Schoeller
	>>>	3A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		3				
	>	2A 1x Comb thread -		2				
	6 >	1A, WHITE 6x 26/2 Nm Zefir 100% WV Schoeller		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510340 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				8				8A - Residual yarn -
Friction >	5 >	7A, WHITE 5x 26/2 Nm Zefir 100% WV Schoeller		7				
Friction >	>>	6A, NORTH ATLANTIC 2x 26/2 Nm Zefir 100% WV Schoeller		6				
				5				5A, NORTH ATLANTIC 7x 26/2 Nm Zefir 100% WV Schoeller
				4				4A, NORTH ATLANTIC 7x 26/2 Nm Zefir 100% WV Schoeller
	>>>	3A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		3				
	>	2A 1x Comb thread -		2				
	6 >	1A, WHITE 6x 26/2 Nm Zefir 100% WV Schoeller		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510340 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	
Friction >	5 >	7A, WHITE 5x 26/2 Nm Zefir 100% WV Schoeller						
	>	2A 1x Comb thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510340 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8 		8A - Residual yarn -	<	
Friction >	5 >	7A, WHITE 5x 26/2 Nm Zefir 100% WV Schoeller		7 				
Friction >	>>	6A, NORTH ATLANTIC 2x 26/2 Nm Zefir 100% WV Schoeller		6 				
				5				
				4				
				3				
	>	2A 1x Comb thread -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510340

Other Requirements:

do not thread in Yarn carrier 1A and 3A into the Posi-feed
