

## Pattern No.: 0610102 - Yarn Quality K&W

| A          | B  | C                                              |  | D |                                                                                       | E | D                                                                                   |  | C                                              | B  | A          |
|------------|----|------------------------------------------------|--|---|---------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|--|------------------------------------------------|----|------------|
|            |    |                                                |  |   |                                                                                       | 8 |  |  | 8A  -   Residual yarn   -                      | <  | Friction < |
|            |    |                                                |  |   |                                                                                       | 7 |                                                                                     |  |                                                |    |            |
|            |    |                                                |  |   |                                                                                       | 6 |  |  | 6A  2x 50/2x7 Nm   Sesiababy   100% CO   Sesia | << | Friction < |
|            |    |                                                |  |   |                                                                                       | 5 |  |  | 5A  2x 50/2x7 Nm   Sesiababy   100% CO   Sesia | << | Friction < |
| Friction > | >> | 4A  2x 50/2x7 Nm   Sesiababy   100% CO   Sesia |  |   |    | 4 |                                                                                     |  |                                                |    |            |
|            |    |                                                |  |   |                                                                                       | 3 |                                                                                     |  |                                                |    |            |
| Friction > | >  | 2A  -   Comb thread   -                        |  |   |  | 2 |                                                                                     |  |                                                |    |            |
| Friction > | >  | 1A  -   Draw separation thread   -             |  |   |  | 1 |                                                                                     |  |                                                |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2