

Pattern No.: 0510061 - Yarn Quality K&W

A	B	C			D		E		D			C	B	A
							8					8A - Residual yarn -	<	
Friction >	>>>	7A 3x 40/1 Nm Desert 100% CO Grignasco					7					7B 1x 28/1 Nm Cream 95% VI, 5% PBT Elité Lineapiù	<	Friction <
							6					6A 3x 40/1 Nm Desert 100% CO Grignasco	<<<	Friction <
							5					5A 3x 40/1 Nm Desert 100% CO Grignasco	<<<	Friction <
Friction >	>>>	4A 3x 40/1 Nm Desert 100% CO Grignasco					4							
Friction >	>>>>	3A 1x 48/2 Nm + 3x Lycra Extention + Lycra 70% VI, 30% PES + Lycra Zegna Baruffa + -					3							
	>	2A - Comb thread -					2					2B 1x 48/2 Nm + 3x Lycra Extention + Lycra 70% VI, 30% PES + Lycra Zegna Baruffa + -	<<<<	Friction <
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2