

## Pattern No.: 0810117 - Yarn Quality Strickteil(e)

| A | B | C                                  |  | D | E | D                                                                                     |  | C                                                             | B | A          |
|---|---|------------------------------------|--|---|---|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------|---|------------|
|   |   |                                    |  |   | 8 |    |  | 8A  -   Protection thread   -                                 | < |            |
|   | > | 7A  -   Protection thread   -      |  |   | 7 |    |  |                                                               |   |            |
|   |   |                                    |  |   | 6 |    |  | 6A, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn | < | Friction < |
|   |   |                                    |  |   | 5 |    |  | 5A, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn      | < | Friction < |
|   |   |                                    |  |   | 4 |    |  | 4A  -   Draw separation thread   -                            | < |            |
|   |   |                                    |  |   | 3 |   |  | 3B, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn      | < | Friction < |
|   | > | 2A  -   Comb thread   Zimmermann   |  |   | 2 |  |  |                                                               |   |            |
|   | > | 1A  -   Draw separation thread   - |  |   | 1 |  |  |                                                               |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2

## Pattern No.: 0810117 - Yarn Quality V-Teil(e) links

| A          | B | C                                                              |  |  | D                                                                                    | E |                                                                                       | D                                                                                     |  |  | C                                                              | B | A          |
|------------|---|----------------------------------------------------------------|--|--|--------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|--|----------------------------------------------------------------|---|------------|
|            |   |                                                                |  |  |                                                                                      | 8 |    |                                                                                       |  |  | 8A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |
| Friction > | > | 7A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |  |  |    | 7 |                                                                                       |    |  |  | 7B, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |
| Friction > | > | 6A, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |  |  |    | 6 |                                                                                       |    |  |  | 6B  -   Protection thread   -                                  | < | Friction < |
| Friction > | > | 5A, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn       |  |  |                                                                                      | 5 |    |                                                                                       |  |  |                                                                |   |            |
| Friction > | > | 4A, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn |  |  |                                                                                      | 4 |    |                                                                                       |  |  |                                                                |   |            |
| Friction > | > | 3A  -   Protection thread   -                                  |  |  |   | 3 |                                                                                       |   |  |  | 3B, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn | < | Friction < |
|            | > | 2A  -   Comb thread   Zimmermann                               |  |  |  | 2 |                                                                                       |  |  |  | 2B, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn       | < | Friction < |
|            | > | 1A  -   Draw separation thread   -                             |  |  |                                                                                      | 1 |  |                                                                                       |  |  |                                                                |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 0810117 - Yarn Quality V-Teil(e) rechts

| A          | B | C                                                              | D                                                                                    | E | D                                                                                     | C                                                              | B | A          |
|------------|---|----------------------------------------------------------------|--------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|----------------------------------------------------------------|---|------------|
| Friction > | > | 8A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |    | 8 |    | 8B, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn | < | Friction < |
| Friction > | > | 7A, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |    | 7 |    | 7B, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn       | < | Friction < |
| Friction > | > | 6A, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn       |    | 6 |    | 6B  -   Protection thread   -                                  | < | Friction < |
| Friction > | > | 5A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |    | 5 |    | 5B, LAGOON  1x Nm 30/2   Victoria   100% WV   Biella Yarn      | < | Friction < |
| Friction > | > | 4A, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn |    | 4 |    | 4B, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |
| Friction > | > | 3A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |  | 3 |                                                                                       |                                                                |   |            |
|            | > | 2A  -   Comb thread   Zimmermann                               |  | 2 |  | 2B, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |
|            | > | 1A  -   Draw separation thread   -                             |  | 1 |  | 1B, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 0810117 - Yarn Quality Ärmel links

| A          | B | C                                                                 | D                                                                                    | E                                                                                      | D                                                                                     | C                                                                 | B | A          |
|------------|---|-------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------|---|------------|
| Friction > | > | 8A, DARK BROWN  1x Nm 30/2   Victoria  <br>100% WV   Biella Yarn  |                                                                                      |     | 8                                                                                     |                                                                   |   |            |
|            |   |                                                                   |                                                                                      | 7                                                                                      |                                                                                       |                                                                   |   |            |
|            |   |                                                                   |                                                                                      | 6                                                                                      |                                                                                       |                                                                   |   |            |
|            |   |                                                                   |                                                                                      | 5   |                                                                                       | 5A  -   Protection thread   -                                     | < | Friction < |
| Friction > | > | 4A, LIGHT BROWN  1x Nm 30/2   Victoria  <br>100% WV   Biella Yarn |                                                                                      |     | 4                                                                                     |                                                                   |   |            |
|            |   |                                                                   |                                                                                      | 3  |                                                                                       | 3A, LIGHT BROWN  1x Nm 30/2   Victoria  <br>100% WV   Biella Yarn | < | Friction < |
|            | > | 2A  -   Comb thread   Zimmermann                                  |  | 2                                                                                      |  | 2B, DARK BROWN  1x Nm 30/2   Victoria  <br>100% WV   Biella Yarn  | < | Friction < |
|            | > | 1A  -   Draw separation thread   -                                |                                                                                      |   | 1                                                                                     |                                                                   |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2

## Pattern No.: 0810117 - Yarn Quality Ärmel rechts

| A          | B | C                                                              | D                                                                                    | E | D                                                                                     | C                                                              | B | A          |
|------------|---|----------------------------------------------------------------|--------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|----------------------------------------------------------------|---|------------|
| Friction > | > | 8A, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |    | 8 |    | 8B, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn | < | Friction < |
| Friction > | > | 7A, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  |    | 7 |    | 7B, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn       | < | Friction < |
| Friction > | > | 6A, BLACK  1x Nm 30/2   Victoria   100% WV   Biella Yarn       |    | 6 |    | 6B, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn       | < | Friction < |
| Friction > | > | 5A, LIME  1x Nm 30/2   Victoria   100% WV   Biella Yarn        |    | 5 |    | 5B, LIME  1x Nm 30/2   Victoria   100% WV   Biella Yarn        | < | Friction < |
| Friction > | > | 4A, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn |    | 4 |    | 4B, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn       | < | Friction < |
| Friction > | > | 3A, BEIGE  1x Nm 30/2   Victoria   100% WV   Biella Yarn       |   | 3 |   | 3B, LIGHT BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn | < | Friction < |
|            | > | 2A  -   Comb thread   Zimmermann                               |  | 2 |  | 2B, DARK BROWN  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |
|            | > | 1A  -   Draw separation thread   -                             |  | 1 |  | 1B, LIGHT GREY  1x Nm 30/2   Victoria   100% WV   Biella Yarn  | < | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2