

Pattern No.: 0710445 - Yarn Quality V-Teil(e)

A	B	C		D	E	D		C	B	A
	>	8A 1x Residual yarn -			8			8B 1x Residual yarn -	<	
Friction >	>>	7A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller			7			7B 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
Friction >	>>	6A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller			6					
					5			5A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
					4			4A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
Friction >	>>	3A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller			3					
	>	2A 1x Comb thread -			2			2B 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
	>	1A 1x Draw separation thread -			1			1B 1x Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

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	>	8A 1x Residual yarn -			8			
Friction >	>>	7A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller		7		7B 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
				6				
				5				
				4		4A 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
				3				
	>	2A 1x Comb thread -		2		2B 2x Nm 28/2 Fleur 50% WV, 50% PC Schoeller	<<	Friction <
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2