

Pattern No.: 0710342 - Yarn Quality K&W

A	B	C		D	E	D		C	B	A
					8			8A - Protection thread -	<	
					7			7A 3x Nm 60/2 Millennium 100% WV Zegna Baruffa	><<	Friction ><
Friction ><	><	6A 2x Nm 60/2 Millennium 100% WV Zegna Baruffa			6					
					5			5A 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	><	Friction ><
Friction ><	><	4A 2x Nm 60/2 Millennium 100% WV Zegna Baruffa			4					
					3			3A 2x Nm 60/2 Millennium 100% WV Zegna Baruffa	><	Friction ><
	>	2A - Comb thread -			2			2B 2x Lycra 44 dtex, PA 44 dtex Ultralastic 3772X Elastic thread 82,6% PA, 17,4% EA Zimmermann	<<	
	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2