

Pattern No.: 0510438 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
				8			8B - Residual yarn -	<<
				7			7A, RED 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<<<< Friction <
				6			6A, GRAY 2x 14/2 Nm Cross 50% WV, 50% PC Raumer	<< Friction <
				5			5A, WHITE 2x 14/2 Nm Cross 50% WV, 50% PC Raumer	<< Friction <
Friction >	>>>>	4A, RED 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller		4				
				3			3A, RED 4x 28/2 Nm Tender 60% WV, 40% PC Schoeller	>><< Friction >>
	>	2A - Comb thread -		2			2B - Elastic thread -	<<
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2