

Pattern No.: 1110030 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
Friction >	>	7A, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS		7		7B, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	6A, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS		6		6B, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	5A, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS		5		5B, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	4A, CREAM 1x Nm 60S/4 BPM0771 100%Pima CO BROS		4				
Friction >	>	3A, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS		3		3B, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
	>	2A - - Comb thread - -		2		2B, CREAM 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
Friction >	>	1A - - Draw separation thread - -		1		1B, CREAM 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110030 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -						
Friction >	>	6A, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS						
Friction >	>	5A, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS						
Friction >	>	4A, CREAM 1x Nm 60S/4 BPM0771 100%Pima CO BROS						
	>	2A - - Comb thread - -						
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110030 - Yarn Quality Ärmel

A	B	C		D	E	D	C	B	A
					8		8B - - Residual yarn - -	<	Friction <
					7				
					6				
					5		5B, RED 1x Nm 60S/4 BPM0771 100%Pima CO BROS	<	Friction <
					4				
Friction >	>	3A, SAND 1x Nm 60S/4 BPM0771 100%Pima CO BROS			3				
	>	2A - - Comb thread - -			2				
Friction >	>	1A - - Draw separation thread - -			1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2