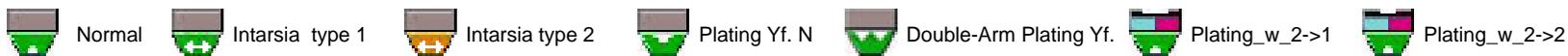


**Pattern No.: 1110144 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  2x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<	Friction <
				5				5A  1x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<	Friction <
				4				4A  1x Nm 2,4   Satin   100% SE   BE.MI.VA.	<	Friction <
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1110144 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
						7A  2x Nm 15   Camelot   Border thread   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
						4A  1x Nm 2,4   Satin   100% SE   BE.MI.VA.	<	Friction <
						3A  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
Friction >	>	2A  -   Comb thread   -				2B  1x 2066   PAGASTIC   Border thread   LICRA   -	<	Friction <
Friction >	>	1A  -   Draw separation thread   -						

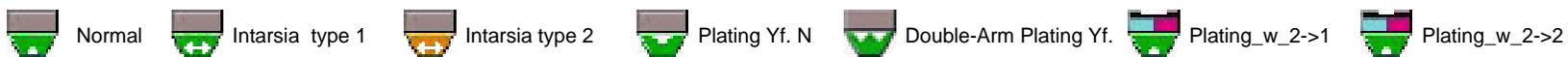
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110144 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  2x Nm 15   Camelot   Border thread   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				6						
				5						
				4						
				3				3A  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B  1x 2066   PAGASTIC   Border thread   LICRA   -	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110144 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  2x Nm 15   Camelot   Border thread   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				6						
				5						
				4						
				3				3A  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B  1x 2066   PAGASTIC   Border thread   LICRA   -	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2

## Pattern No.: 1110144 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  2x Nm 15   Camelot   Border thread   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				6						
				5						
				4						
				3				3A  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B  1x 2066   PAGASTIC   Border thread   LICRA   -	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

