

Pattern No.: 1110162 - Yarn Quality V-Teil(e)

A	B	C	D				E	D				C	B	A	
Friction >	>	8A, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					8					8C, BLUE 1x Nm 30/2 Ocean Draw separation thread 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	8B, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU											8D - Comb thread -	<	
Friction >	>	7A, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					7					7C, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	7B, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU											7D, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	6A, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					6					6C, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	6B, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU											6D, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	5A, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					5					5B, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
													5C, BLUE 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	4A, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					4					4C, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	

Friction >	>	4B, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU									4D, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	3A, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					3					3C, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	3B, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU									3D, DARK GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	2A, LIGHT GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					2					2C, LIGHT GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	2B, LIGHT GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU									2D, LIGHT GREY 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <	
Friction >	>	1A, RED 1x Nm 30/2 Ocean 50% CO, 50% PC TVU					1					1C, RED 1x Nm 30/2 Ocean 50% CO, 50% PC TVU	<	Friction <
Friction >	>	1B, RED 1x Nm 30/2 Ocean 50% CO, 50% PC TVU												

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2