

Pattern No.: 1810104 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Protection thread -	<	
				15				
				14				
				13		13A, RED 1x dtex 78 f23 x4 Timbrelle® PA 6.6 HE 100% PA TWD Fibres	<	
				12				
				11				
				10		10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<	
	>	9A, NAVY 1x Nm 8 Cera 100% CO C.T.F.		9				
				8		8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<	

							7							
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio					6							
							5							
							4							
							3							
							2				2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 Ironcot + Grilon KE-60 80% CO, 20% ME + PA Lineapiù + EMS-Griltech	<+<		
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810104 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Protection thread -	<
				15				
				14				
				13				
				12				
				11				
				10			10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<
				9			9A, NAVY 1x Nm 8 Cera 100% CO C.T.F.	<
				8			8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<

							7					7A, MULTICOLOUR 1x Nm 10,5 Terribile 51% PC, 28% PA, 21% WV Di.Vè	<	
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio					6							
							5							
							4							
							3					3A, GREEN 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	
							2					2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 f44 Ironcot + Grilon KE-60 80% CO, 20% ME + CO-POLYESTER Lineapiù + EMS-Griltech	<+<	
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810104 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Protection thread -	<	
				15				
				14				
				13				
				12				
				11				
				10		10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<	
	>	9A, NAVY 1x Nm 8 Cera 100% CO C.T.F.		9				
				8		8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<	

							7					7A, MULTICOLOUR 1x Nm 10,5 Terribile 51% PC, 28% PA, 21% WV Di.Vè	<	
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio						6						
							5							
							4							
							3					3A, GREEN 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	
							2					2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 f44 Ironcot + Grilon KE-60 80% CO, 20% ME + CO-POLYESTER Lineapiù + EMS-Griltech	<+<	
	>	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810104 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Protection thread -	<	
				15				
				14				
				13				
				12				
				11				
				10		10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<	
	>	9A, DARK BLUE 1x Nm 8 Cera 100% CO C.T.F.		9				
				8		8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<	

							7					7A, MULTICOLOUR 1x Nm 10,5 Terribile 51% PC, 28% PA, 21% WV Di.Vè	<	
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio					6							
							5							
							4							
							3					3A, GREEN 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	
							2					2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 f44 Ironcot + Grilon KE-60 80% CO, 20% ME + CO-POLYESTER Lineapiù + EMS-Griltech	<+<	
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810104 - Yarn Quality Ärmel links 1

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Protection thread -	<	
				15				
				14				
				13				
				12				
				11				
				10		10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<	
	>	9A, NAVY 1x Nm 8 Cera 100% CO C.T.F.		9				
				8		8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<	

							7					7A, MULTICOLOUR 1x 10,5 Terribile 51% PC, 28% PA, 21% WV Di.Vè	<	
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio						6						
							5							
							4							
							3					3A, GREEN 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	
							2					2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 f44 Ironcot + Grilon KE-60 80% CO, 20% ME + CO-POLYESTER Lineapiù + EMS-Griltech	<+<	
	>	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810104 - Yarn Quality Ärmel rechts 1

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Protection thread -	<	
				15				
				14				
				13				
				12				
				11				
				10		10A, DARK BLUE 1x Nm 2 Indigo Fantasia 100% CO Unitin	<	
	>	9A, NAVY 1x Nm 8 Cera 100% CO C.T.F.		9				
				8		8A, WHITE 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	<<	

							7					7A, MULTICOLOUR 1x 10,5 Terribile 51% PC, 28% PA, 21% WV Di.Vè	<	
	>	6A, SAND 1x Nm 1,9 Like 45% WV, 45% PC, 10% PA Filati Riccio					6							
							5							
							4							
							3					3A, GREEN 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	
							2					2A, GREEN + TRANSPARENT 1x Nm 27 + 1x dtex 220 f44 Ironcot + Grilon KE-60 80% CO, 20% ME + CO-POLYESTER Lineapiù + EMS-Griltech	<+<	
	>	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2