

Pattern No.: 0610152 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Protection thread -			8			
Friction >	>	7A 1x 46/1 Nm Image 80% VI, 20% PES Lineapiù			7			
					6		6A 1x 46/1 Nm Image 80% VI, 20% PES Lineapiù	< Friction <
Friction >	>	5A 1x 90/3 Nm Sand 100% CO Zegna Baruffa			5			
					4		4A 1x 90/3 Nm Sand 100% CO Zegna Baruffa	< Friction <
					3		3A 1x PA 6.6 text. 44/1 dtex, Lycra 44 dtex 3772X Elastic thread 82,6 % PA, 17,4 % EA Zimmermann	<
	>	2A - Comb thread -			2		2B 1x Protection thread -	<
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610152 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Protection thread -			8			
Friction >	>	7A 1x 46/1 Nm Image 80% VI, 20% PES Lineapiù			7			
					6	6A 1x 46/1 Nm Image 80% VI, 20% PES Lineapiù	<	Friction <
					5			
					4	4A 1x 90/3 Nm Sand 100% CO Zegna Baruffa	<	Friction <
					3	3A 1x PA 6.6 text. 44/1 dtex, Lycra 44 dtex 3772X Elastic thread 82,6 % PA, 17,4 % EA Zimmermann	<	
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610152 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
	>	8A 1x Protection thread -			8			
				7				
					6	6A 1x 46/1 Nm Image 80% VI, 20% PES Lineapiù	<	Friction <
				5				
					4	4A 1x 90/3 Nm Sand 100% CO Zegna Baruffa	<	Friction <
					3	3A 1x PA 6.6 text. 44/1 dtex, Lycra 44 dtex 3772X Elastic thread 82,6 % PA, 17,4 % EA Zimmermann	<	
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2