

Pattern No.: 0710355 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
Friction >	>	7A, ORANGE 1x Nm 25 Melby 85% AC, 15% PA Igea				7			7B, GREY 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
						6			6A, GREY 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
						5			5A, GREY 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
Friction >	>	4A, GREY 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia				4					
Friction >	>	3A, GREY 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia				3					
Friction >	>	2A - Comb thread -				2			2B, ORANGE 1x Nm 25 Melby 85% AC, 15% PA Igea	<	Friction <
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2