

Pattern No.: 0510103 - Yarn Quality Front(s)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7		7B - Residual yarn -	<	Friction <
Friction >	>	6A, YELLOW 1x 16/1 Nm Pathos 96% VI, 4% PBT Raumer		6				
Friction >	>>	5A, GREEN 2x 90/3 Nm Sand 100% CO Zegna Baruffa		5				
				4		4A, YELLOW 1x 16/1 Nm Pathos 96% VI, 4% PBT Raumer	<	Friction <
				3		3A, GREEN 2x 90/3 Nm Sand Border thread 100% CO Zegna Baruffa	<<	Friction <
	>	2B - Comb thread -		2				
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510103 - Yarn Quality Back(s)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7		7B - Residual yarn -	<	Friction <
Friction >	>	6A, YELLOW 1x 16/1 Nm Pathos 96% VI, 4% PBT Raumer		6				
Friction >	>>	5A, GREEN 2x 90/3 Nm Sand 100% CO Zegna Baruffa		5				
				4		4A, YELLOW 1x 16/1 Nm Pathos 96% VI, 4% PBT Raumer	<	Friction <
				3		3A, GREEN 2x 90/3 Nm Sand Border thread 100% CO Zegna Baruffa	<<	Friction <
	>	2B - Comb thread -		2				
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2