

**Pattern No.: 0610239 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  3x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<<	Friction <
				4				4A  2x 4/1 Nm   Cipria   100% PA   Di.Vè	<<	Friction <
				3				3A  1x 5/1 Nm   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0610239 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  2x 4/1 Nm   Cipria   100% PA   Di.Vè	<<	Friction <
				6				6A  1x 5/1 Nm   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A  3x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610239 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A  2x 4/1 Nm   Cipria   100% PA   Di.Vè	<<	Friction <
				6				6A  1x 5/1 Nm   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A  3x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610239 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  1x 5/1 Nm   Soffstar   50% WV, 50% PA   Filpucci		7		7B  2x 4/1 Nm   Cipria   100% PA   Di.Vè	<<	Friction <
Friction >	>>	6A  2x 4/1 Nm   Cipria   100% PA   Di.Vè		6		6B  1x 5/1 Nm   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
						5A  3x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

