

Pattern No.: 0810272 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
Friction >	4 >	7A 4x Nm 4,6 Maxi 100% WV Zegna Baruffa				7					
						6			6A 3x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<<	Friction <
						5			5A 3x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<<	Friction <
Friction >	>>>	4A 3x Nm 4,6 Maxi 100% WV Zegna Baruffa				4					
						3			3A 4x Nm 4,6 Maxi 100% WV Zegna Baruffa	< 4	Friction <
Friction >	>	2A - Draw separation thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2