

Pattern No.: 0610067 - Yarn Quality Tandem left V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
Friction >	>	5A 1x 60/2 Nm Compact 100% WV Botto Poala			5			
Friction >	>	4A 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller			4			
Friction >	>	3A 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller			3			
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem right V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5B 1x 60/2 Nm Compact 100% WV Botto Poala	<	Friction <
				4		4B 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<	Friction <
				3		3B 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<	Friction <
				2		2B - Comb thread -	<	
				1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem left R-Teil(e)

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				8				
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Friction >	>	5A 1x 60/2 Nm Compact 100% WV Botto Poala			5			
				4				
Friction >	>	3A 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller			3			
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem right R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5B 1x 60/2 Nm Compact 100% WV Botto Poala	<	Friction <
				4				
				3		3B 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<	Friction <
				2		2B - Comb thread -	<	
				1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem left Ärmel links

A	B	C		D	E		D		C	B	A
					8						
					7						
					6						
Friction >	>	5A 1x 60/2 Nm Compact 100% WV Botto Poala				5					
					4						
Friction >	>	3A 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller				3					
	>	2A - Comb thread -				2					
	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem right Ärmel links

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5B 1x 60/2 Nm Compact 100% WV Botto Poala	<	Friction <
				4				
				3		3B 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<	Friction <
				2		2B - Comb thread -	<	
				1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem left Ärmel rechts

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
Friction >	>	5A 1x 60/2 Nm Compact 100% WV Botto Poala			5			
				4				
Friction >	>	3A 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller			3			
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610067 - Yarn Quality Tandem right Ärmel rechts

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5B 1x 60/2 Nm Compact 100% WV Botto Poala	<	Friction <
				4				
				3		3B 1x 28/2 Nm Tender 60% WV, 40% PC Schoeller	<	Friction <
				2		2B - Comb thread -	<	
				1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2