

Pattern No.: 0910295 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 32/2 Residual yarn -		8		8B 1x Nm 32/2 Residual yarn -	<	Friction <
				7				
				6				
				5		5A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
Friction >	>	4A, GREY 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivo		4				
				3		3A, GREY 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivo	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0910295 - Yarn Quality R-Teil(e)

A	B	C			D		E		D			C	B	A
Friction >	>	8A 1x Nm 32/2 Residual yarn -					8					8B 1x Nm 32/2 Residual yarn -	<	Friction <
							7							
Friction >	>	6A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller					6							
							5					5A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
Friction >	>	4A, GREY 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivo					4							
							3					3A, GREY 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivo	<	Friction <
	>	2A - Comb thread -					2							
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0910295 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7		7A 1x Nm 32/2 Residual yarn -	<	Friction <
				6				
				5				
				4				
				3		3A, GREY 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivo	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2