

## Pattern No.: 1010132 - Yarn Quality Kragen\_1

| A | B | C                                   |  | D | E                                                                                     | D                                                                                   |  | C                                                                                                                         | B     | A          |
|---|---|-------------------------------------|--|---|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------|-------|------------|
|   |   |                                     |  |   | 8                                                                                     |  |  | 8B  2x   Protection thread   -                                                                                            | <<    |            |
|   |   |                                     |  |   | 7                                                                                     |                                                                                     |  |                                                                                                                           |       |            |
|   |   |                                     |  |   | 6                                                                                     |                                                                                     |  |                                                                                                                           |       |            |
|   |   |                                     |  |   | 5                                                                                     |  |  | 5A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) | < + < | Friction < |
|   |   |                                     |  |   | 4                                                                                     |                                                                                     |  |                                                                                                                           |       |            |
|   |   |                                     |  |   | 3                                                                                     |                                                                                     |  |                                                                                                                           |       |            |
|   | > | 2A  1x   Comb thread   -            |  |   |  | 2                                                                                   |  |                                                                                                                           |       |            |
|   | > | 1A  1x   Draw separation thread   - |  |   |  | 1                                                                                   |  |                                                                                                                           |       |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1010132 - Yarn Quality V-Teil(e) links

| A          | B     | C                                                                                                                         |  | D                                                                                     | E | D                                                                                     |  | C                                                      | B  | A          |
|------------|-------|---------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|--|--------------------------------------------------------|----|------------|
|            |       |                                                                                                                           |  |                                                                                       | 8 |    |  | 8A  2x   Protection thread   -                         | << |            |
|            |       |                                                                                                                           |  |                                                                                       | 7 |    |  | 7A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | <  | Friction < |
| Friction > | > + > | 6A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |  |                                                                                       | 6 |    |  |                                                        |    |            |
|            |       |                                                                                                                           |  |                                                                                       | 5 |                                                                                       |  |                                                        |    |            |
| Friction > | > + > | 4A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |  |                                                                                       | 4 |    |  |                                                        |    |            |
|            |       |                                                                                                                           |  |                                                                                       | 3 |                                                                                       |  |                                                        |    |            |
|            | >     | 2A  1x   Comb thread   -                                                                                                  |  |   | 2 |  |  | 2B  2x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | << | Friction < |
|            | >     | 1A  1x   Draw separation thread   -                                                                                       |  |  | 1 |                                                                                       |  |                                                        |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2

## Pattern No.: 1010132 - Yarn Quality V-Teil(e) rechts

| A          | B     | C                                                                                                                         | D                                                                                    | E                                                                                   | D                                                                                     | C | B                                                      | A             |
|------------|-------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|--------------------------------------------------------|---------------|
|            | >>    | 8A  2x   Protection thread   -                                                                                            |                                                                                      |  | 8                                                                                     |   |                                                        |               |
|            |       |                                                                                                                           |                                                                                      | 7                                                                                   |    |   | 7A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | < Friction <  |
| Friction > | > + > | 6A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |                                                                                      | 6                                                                                   |    |   |                                                        |               |
|            |       |                                                                                                                           |                                                                                      | 5                                                                                   |                                                                                       |   |                                                        |               |
| Friction > | > + > | 4A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |                                                                                      | 4                                                                                   |    |   |                                                        |               |
|            |       |                                                                                                                           |                                                                                      | 3                                                                                   |                                                                                       |   |                                                        |               |
|            | >     | 2A  1x   Comb thread   -                                                                                                  |  | 2                                                                                   |  |   | 2B  2x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | << Friction < |
|            | >     | 1A  1x   Draw separation thread   -                                                                                       |                                                                                      | 1                                                                                   |  |   |                                                        |               |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2

## Pattern No.: 1010132 - Yarn Quality R-Teil(e)

| A          | B     | C                                                                                                                         |  |  |  | D | E | D                                                                                  | C                                                                                    | B                                                                                     | A                                                                                     |                                                                                     |                                |                                                        |                                                                                                                           |  |    |   |            |            |
|------------|-------|---------------------------------------------------------------------------------------------------------------------------|--|--|--|---|---|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|--|----|---|------------|------------|
|            | >>    | 8A  2x   Protection thread   -                                                                                            |  |  |  |   |   |  | 8                                                                                    |    |                                                                                       |                                                                                     | 8B  2x   Protection thread   - |                                                        |                                                                                                                           |  | << |   |            |            |
|            |       |                                                                                                                           |  |  |  |   |   |                                                                                    | 7                                                                                    |    |                                                                                       |                                                                                     |                                | 7A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa |                                                                                                                           |  |    | < | Friction < |            |
| Friction > | > + > | 6A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |  |  |  |   |   |                                                                                    |                                                                                      |    | 6                                                                                     |                                                                                     |                                |                                                        |                                                                                                                           |  |    |   |            |            |
|            |       |                                                                                                                           |  |  |  |   |   |                                                                                    |                                                                                      |                                                                                       | 5                                                                                     |  |                                |                                                        | 5A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |  |    |   | < + <      | Friction < |
| Friction > | > + > | 4A  1x Nm 3,8/1 + 1x Nm 33   Soft Donegal + Mastev   100% WV + 57% PA, 30% WP, 13% WV   Knoll Yarns + Millefili (Bluring) |  |  |  |   |   |                                                                                    |                                                                                      |    | 4                                                                                     |                                                                                     |                                |                                                        |                                                                                                                           |  |    |   |            |            |
| Friction > | >     | 3A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa                                                                    |  |  |  |   |   |                                                                                    |                                                                                      |   | 3                                                                                     |                                                                                     |                                |                                                        |                                                                                                                           |  |    |   |            |            |
|            | >     | 2A  1x   Comb thread   -                                                                                                  |  |  |  |   |   |                                                                                    |  | 2                                                                                     |  |                                                                                     |                                |                                                        | 2B  2x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa                                                                    |  |    |   | <<         | Friction < |
|            | >     | 1A  1x   Draw separation thread   -                                                                                       |  |  |  |   |   |                                                                                    |                                                                                      |  | 1                                                                                     |                                                                                     |                                |                                                        |                                                                                                                           |  |    |   |            |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1010132 - Yarn Quality Ärmel links

| A | B | C                                   |  | D                                                                                    |                                                                                       | E | D                                                                                     |  | C                                                      | B  | A          |
|---|---|-------------------------------------|--|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|--|--------------------------------------------------------|----|------------|
|   |   |                                     |  |                                                                                      |                                                                                       | 8 |    |  | 8A  2x   Protection thread   -                         | << |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 7 |    |  | 7A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | <  | Friction < |
|   |   |                                     |  |                                                                                      |                                                                                       | 6 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 5 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 4 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 3 |                                                                                       |  |                                                        |    |            |
|   | > | 2A  1x   Comb thread   -            |  |  |                                                                                       | 2 |  |  | 2B  2x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | << | Friction < |
|   | > | 1A  1x   Draw separation thread   - |  |                                                                                      |  | 1 |                                                                                       |  |                                                        |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2

## Pattern No.: 1010132 - Yarn Quality Ärmel rechts

| A | B | C                                   |  | D                                                                                    |                                                                                       | E | D                                                                                     |  | C                                                      | B  | A          |
|---|---|-------------------------------------|--|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|--|--------------------------------------------------------|----|------------|
|   |   |                                     |  |                                                                                      |                                                                                       | 8 |    |  | 8A  2x   Protection thread   -                         | << |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 7 |    |  | 7A  1x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | <  | Friction < |
|   |   |                                     |  |                                                                                      |                                                                                       | 6 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 5 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 4 |                                                                                       |  |                                                        |    |            |
|   |   |                                     |  |                                                                                      |                                                                                       | 3 |                                                                                       |  |                                                        |    |            |
|   | > | 2A  1x   Comb thread   -            |  |  |                                                                                       | 2 |  |  | 2B  2x Nm 14   Mousse   70% WV, 30% PA   Zegna Baruffa | << | Friction < |
|   | > | 1A  1x   Draw separation thread   - |  |                                                                                      |  | 1 |                                                                                       |  |                                                        |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2