

Pattern No.: 0510262 - Yarn Quality K&W

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -			7					
					6			6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
					5			5A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
Friction >	>>	4A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)			4					
					3					
Friction >	>	2A - Comb thread -			2					
Friction >	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2